



ALWAYS WEAR SAFETY GLASSES AND GLOVES WHILE WORKING



Remove the air valve cap.

Depress the Schrader valve and release all air pressure. *Verify all pressure is removed from the fork before proceeding. Failure to do so can result in injury or damage to the fork.



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Use a 6mm hex wrench to unscrew the bottom bolt.
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Use a 3 mm hex wrench to loosen the set screw

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Remove the rebound adjuster knob. Use a 5mm hex wrench to unscrew the bottom bolt.



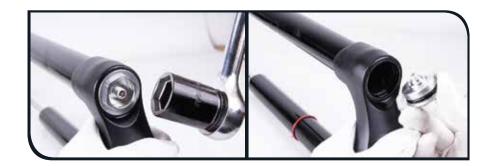
 Firmly pull the lower leg downward to remove the lower leg from the fork.



 Remove the rubber bumper from the air shaft.



Use the 24mm sleeve to remove the top cover. Apply grease to the top cover o-ring.



Remove the lower cap.



• Use pliers to remove the air spring assembly.



Pull out the air spring assembly.





Pour the oil into a container.

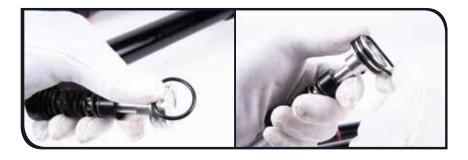
Clean the inside and outside of the upper tube.



Inspect the tension pin hole on the air piston. If the tension pin is protruding or not centered, replace the air piston. Remove the o-rings from the piston.



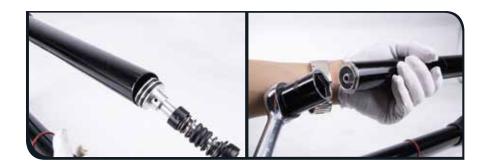
Apply grease to the new o-rings and put them back firmly.



Apply the grease to the air piston and the spring.



Push the air spring assembly into the bottom of the upper tube.



Install and tighten the lower cap.



Draw 2ml fork oil.



Inject the fork oil to the upper tube, make sure the oil covers the piston.



Install and tighten the top cap .



Spray the lower legs with isopropyl alcohol.



Clean the inside and outside of the lower leg. Clean the wiper seals.



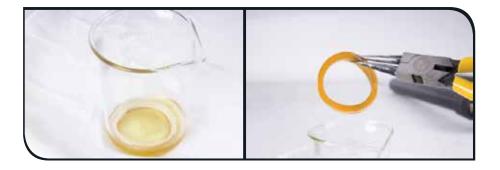
Remove the foam rings.



Remove the foam rings. Spray the foam rings with isopropyl alcohol.(The foam ring is optional accessory.)



Soak the foam rings in suspension oil.



Install the foam rings under the wiper seals.



Apply the grease around the wiper seals.



Install the rubber bottom out bumper on the air shaft.



Install the lower leg onto the upper tube.



Tighten the bottom bolts.



Install the small ball and the small spring. (The damping function is optional.)



Install the rebound adjuster knob.



Pump the air with professional air pump. Follow the suggested air pressure chart. Install the air valve cap.



Finished.

